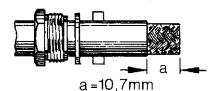
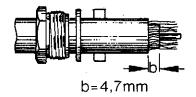


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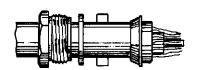
Connecting Antenna Cable to BNC plug



Cut cable sharp; slide on nut, washer and silicon gasket; remove jacket to length indicated.

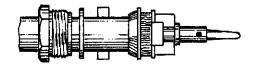


Comb out shield braiding. Strip inner insulation cleanly and at right angles to length indicated. (Warning: do not damage center conductor! Potential breaking point!)

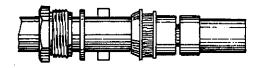


Bend combed shield slightly to the center and slide on clamp.

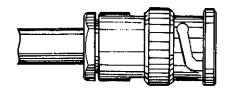
Shorten the shielding so the wires can be bent over the clamp as shown. Tin the center conductor, being careful not to damage the dielectric.



Slide on the bushing and rear insulation. Slide the contact pin onto the center conductor and solder. Thoroughly remove all flux and excess solder.



Allow joints to cool and slide on the front insulator (check for correct direction!).



Insert cable thus prepared into the plug body. Ensure that the individual parts are seated perfectly in the body of the plug. Hold the plug securely and screw in the nut.

Fig.3-12

Important

Overheating may damage plastic parts!

Take care to assemble the parts correctly.

Connect completed cable end to jack on frame.